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(54) OXYGEN ENRICHING COMPOSITE MEMBRANE

(57) Abstract:

PURPOSE: To obtain a thin oxygen enriching membrane excellent in oxygen permeability and oxygen separating capacity by adding high silica zeolite to a polyorganosiloxane.

CONSTITUTION: A polymer membrane having an oxygen/nitrogen separation factor of 1.8 or more, an oxygen transmission coefficient of $1\times10\text{-}10\text{cm}3\text{.cm/}$ cm2.sec.cmHg or more and a thickness of $0.01\text{-}10\mu\text{m}$ is formed to at least the single surface of a polyorganosiloxane membrane containing high silica zeolite (commercial 'Silicalite' is pref.). It is desirable to add 60-90wt.% of silica zeolite to the polyorganosiloxane membrane in usual and, by adding silica zeolite in this ratio, the PO2 content of the polyorganosiloxane can be enhanced to several-ten several times as compared with that before silica zeolite is added. The thickness of the high silica zeolite-containing polyorganosiloxane membrane is usually 5-30 μ m. This oxygen enriching membrane is excellent in oxygen permeability and oxygen separating capacity.